]	Document ID	Title
1	US A1	20080236338	Melting Apparatus and Method
2	US A1	20060108723	Apparatus for injecting gas into a vessel
3	US	7481965 B2	Apparatus for injecting gas into a vessel
4	US	6279645 B1	Bleed out detector for direct chill casting
5	JP	2006112779 A	APPARATUS FOR INJECTING GAS INTO VESSEL
6	EP	1753563 A1	MELTING APPARATUS AND METHOD
7	EP	1652940 A2	Apparatus for injecting gas into a vessel
8	WO A1	2005095026	MELTING APPARATUS AND METHOD
9	WO	9716273 A1	BLEED OUT DETECTOR FOR DIRECT CHILL CASTING